



Dart Aerospace Ltd.
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RB6891195
Job Sheet 178228



Part No: RB6891195

Job Qty: 1 ea

Part Name: Puller, Compressor Rotor Splined Adapter



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 5/29/18

Job Tracking No:

Due Date: 7/16/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RB6891195 REV 1 IPP REV A 18.05.28 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	7/16/18	7/16/18	0.00	0.00	Start Up Small Fab-2		in U
110	Small Fab	1 pcs	7/16/18	7/16/18	0.00	1.00	Small Fab-3		in U
120	QC	1 pcs	7/16/18	7/16/18	0.00	0.00	QC5		in U
130	Packaging	1 pcs	7/16/18	7/16/18	0.00	0.00	Packaging3-1		in U
140	QC21-FG	1 Ea	7/16/18	7/16/18	0.00	0.00	QC21		in U

Part Op 110 - 1-Assemble as per DWG.
Descriptions:

DAS
21 JUL 27 2018
9-59

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
91251A180 68	Socket Head Cap Screw	1 Ea (1 ea)	90-Start up Operation	5079636
98381A440 412	Dowel Pin	1 Ea (1 ea)	110-Small Fab	5079637
98381A475 42	Dowel Pin 1/8" X 1"	1 Ea (1 ea)	110-Small Fab	5079630
RB6891195-12 GA	Adapter	1 Ea (1 ea)	110-Small Fab	5090648
RB6891195-13	Spline Assy.	1 Ea (1 ea)	110-Small Fab	5096726
RB6891195-5 AD	Housing	1 Ea (1 ea)	110-Small Fab	5093251
RB6891195-6 AD	Handle Welment	1 Ea (1 ea)	110-Small Fab	5093509
RB6891195-7 GA	Knob	1 Ea (1 ea)	110-Small Fab	5093685

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	91251A180	1	50	0
110-Small Fab	98381A440	1	50	0
	98381A475	1	50	0
	RB6891195-12	1	6	0
	RB6891195-13	1	0	0
	RB6891195-5	1	6	0
	RB6891195-6	1	2	0
	RB6891195-7	1	7	0



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Container No: S096814



Part: RD6631195

Job No: 178228

Serial No/Batch: S096814

Revision: 1

Inspector:

Exp Date:

Instructions:

Date: 07/28/16